Priority Trending Report



ltem #	DESCRIPTION	May 03	July 03	Sept. 03	Nov. 03	Jan. 04	March 04
1	ZLC Flexo Printing Press				-		N/C
2	Koppers Printing Press NV-35	2	2				
3	Simon Printing Press						
4	Koppers Printing Press NSL-100		2	2			2
5	Bobst Die Cutter Motor						
6	"C" Flute Pressure Fan	4	4	3	4	3	3
7	"C" Flute Main Drive Motor						
8	"C" Flute Conveyor Drive Motor						
9	"B" Flute Main Drive Motor	3	N/C	3	N/C		2
10	"B" Flute Bridge Conveyor Drive		N/C		N/C		
11	Double Facer Main Drive Motor						
12	Top Knife Main Drive Cooling Fan						
13	Lower Knife Main Drive Cooling Fan						
14	Lower Knife Main Drive, Gearbox & Rolls						
15	Top Knife Main Drive, Gearbox & Rolls						
16	Starch Mixer			1		· ·	
17	Baler Pump						2
18	Upper Trim Fan	2	3	3	3	2	2
19	Lower Trim Fan	3	3	3	3	7	4
20	ZLC Scrap Fan (if lift available)	5	5	4	3	4	5
21	NV35 & Simon Scrap Fan	4	4	4	4	4	3
22	East Scrap Fan	4	4	5	3	3	4
23	Bobst Scrap Fan	5	5	7			3
24	113 Printing Press Motor (4 Colour)			2			2
25	C - Flute Gearbox			1			
26	B - Flute Gearbox		N/C		N/C		
27	Knife Upper Cylinder						
28	Knife Lower Cylinder						
29	Slitter-Scorer Lower Gearbox 3/4					3	
30	Slitter-Scorer Upper Gearbox 1/2				2	2	
31	Double Backer - Head Pulley Gearbox		2	2	2	3	2
32	Double Backer - Tail Pulley Roll						
33	Glue Machine - Upper Rolls						
34	Glue Machine - Lower Rolls		-				
	#1 NSL Vacuum Fan		- 1		2	2	3
36	#2 NSL Vacuum Fan					1	2
37	Post F/G Main Motor						
38	Bobst 2 Vacuum Pump						
39	Bobst 2 Main Motor		1	1			
40	Bobst 1 Vacuum Pump #1				1	2	
41	Bobst 1 Vacuum Pump #2						
42	Compair CRS-50 Compressor		2				
43	Compair 6000C Compressor		2				
44	Automatron Vacuum Pump			4	4		
45	Automatron Turbine		N/C	· ·	N/C		3
46	McKinley Die Cutter Motor						
10					the Antonio and		

Plant Average Priority per machine checked 1.33 0.98 0.96 0.76 0.78 0.93

Priority: "0" = No Action Required; "1" Low Priority to "5" High Priority; "7" = Don't Run Lightly shaded boxes are "Not Checked" and not included in totals. i.e. N/CNo shading and no number means the machine was checked and no action is required. Solid shading means the machine was not on the route at the time of the inspection.

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