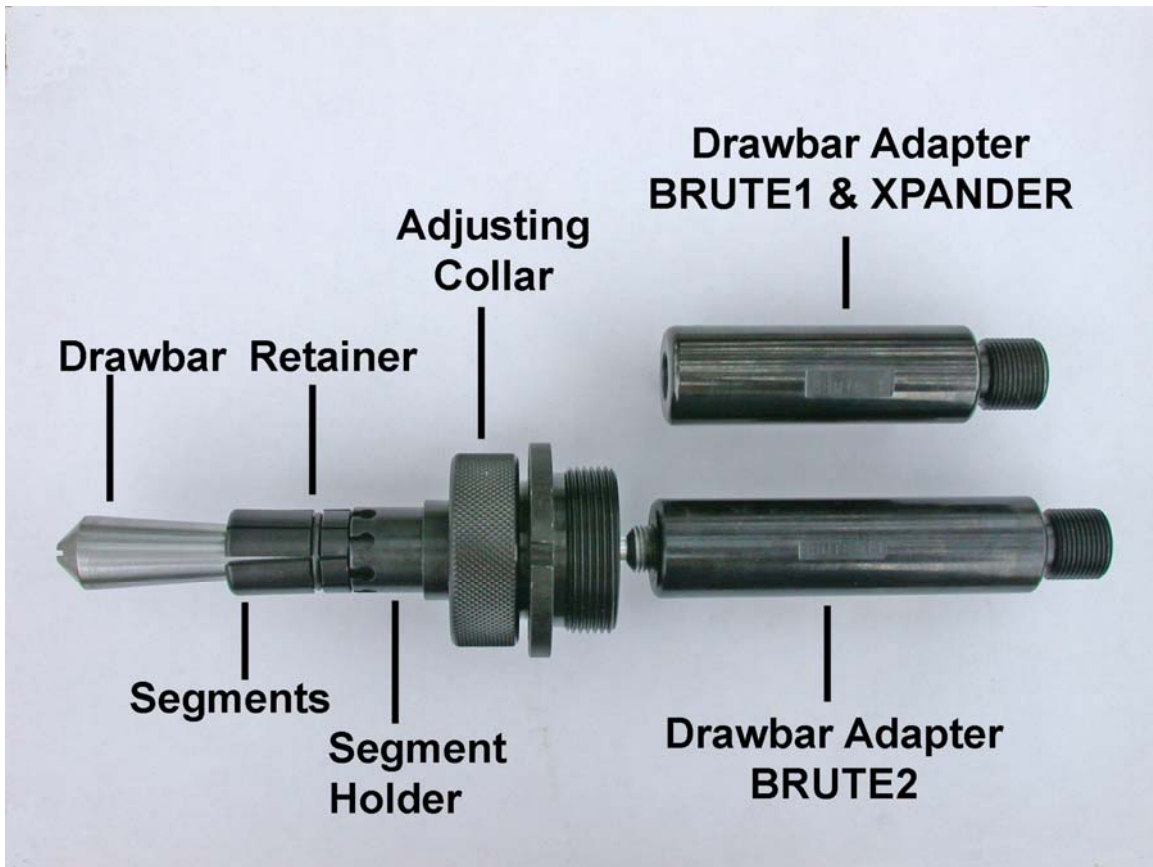


## EXPANSION UNIT ASSEMBLY – 1"



<u>COMPONENT</u>	<u>PART NUMBER</u>	<u>COMMENT</u>
Complete Assembly	16152-BRUTE1	BRUTE1 & XPANDER
" "	16152-BRUTE2	BRUTE2
" "	16152-BRUTE3	BRUTE3
Drawbar	16127	7-1/2" Long, .86" Dia.
Drawbar Adapter	16157-1	BRUTE1 & XPANDER (4-1/2")
" "	16157-2	BRUTE2 (5-1/2")
" "	16157-3	BRUTE3 (7-3/8")
Segments	16126	Ships w/ Retainer 16144
Segment Holder	16125	
Adjusting Collar	16141	
Retainer	16144	O-Ring